

WIRE FEEDER D-GPS 21 A

Ref. 66082100
Fecha: 28/4/2017

Código: FT66082100V0
Revisión: 0

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GENERAL FEATURES

Description:

Industrial wire feeder for semi-automatic MIG/MAG welding of normal steels, stainless steels and aluminium. Open with roll cover GPS modular system.

Use:

Industrial use where a small size and easy movement of the winder is required. Single station use.

Conection:






TELENET

Main Advantages:

- Open winder with a very robust and compact roll cover (15 kg. reel).
- Torch cooling circuit
- Drive with FOUR geared REELS Ø37 mm.
- Industrial "anti-corrosion" threaded connectors.
- UNIVERSAL control of synergic parameters.
- Control and display of welding power.
- 3 input variables (vh-thickness mm - A).
- Regulation in steps of 1 Ampere.
- Synergic correction/display.
- Indication of globular transfer.
- Wire/gas purge.
- HOLD mode for parameter storage.



Technical Features	D-GPS 21 A Ref.66082100
Control Connection	TELENET
Maximum input current I_{1max}	5 A
Drive Rolls	4 x Ø37mm
Ø Wire	up to Ø2.0mm.
Spool type	Ø300 mm; 15 kg
Drive roll engine	42 V(DC); 100W
Velocidad máxima hilo (m/min)	24 m/min.
Speed control	Encoder
Welding max current I_{2max}	500 A/60%
Nominal welding current I_2 100%	350 A/100%
Cooling torch circuit	yes
Regulation System	CONTROL UNIVERSAL
Wire Purge	yes
Gas Purge	yes
Welding connection	70-95mm ²
wheel kit	SI
weight	18 kg

 		GALAGAR S.L. CIF B- 50/045285 50.014 ZARAGOZA - SPAIN	
TYP:D-GPS 21 A		REF: 660.82.100	
WIRE FEEDER		EN 60974-5	
		U_1 1÷42V DC	U_{aux} 48 V AC
IP 23S	I_2 : 350A/100% ; 500A/60%		
 → 1÷24 m/min			
CONTROL:			



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